



## Shrink Bundler with Welding Bar Side infeed on Multilane

Safe

Versatile

Easy to use

Economical



Autopack SLM is a medium speed Bundle Shrink Wrapper with welding bar designed for packing all product types that can be accumulated (i.e. bottles, cans, cartons). The machine has a side infeed with multiple lanes (lane divider optional) and is available in single track or tandem configuration.

**Multi lane infeed conveyor**



**Multi lane grouping table**



**90 degree or Inline outfeed**



### The Autopack Package :Faster - Smaller - Better Pack - Less Energy

#### Standard Features

- Quick & Easy changeover
- Stainless steel construction
- Speed up to 55 ppm (twin tracks)
- Line Control and Communication
- Integrated Control & User friendly HMI
- Better shrink through more efficient air circulation

#### Optional Features

- Printed film registration device
- Tear strip perforation device
- Cardboard inserter
- Single track or tandem operation
- Special option for handling aerosol



Autopack designers pay particular attention to specifying materials and finishes that are durable, do not affect the packaged product and remain serviceable for a long time.

Explore Shrink Wrapping and our range of Machines at  
[www.autopack.com](http://www.autopack.com)



## Side infeed on Multilane

### Operation

- After filling, capping and labelling, product containers are transported into the Autopack wrapping unit, by means of side mounted conveyor which delivers the products in 2 or 3 lanes onto the collation table.
- Once the table is full, the collation is transferred forward into the welding position with a single action of pneumatic pusher.
- At this stage the pack is clamped, the welding bar descends to complete the wrap, and the pusher returns to prepare the next collation of products.

- As the welding bar ascends the pusher advances to transfer the next collation into the welding position, at the same time displacing the previously wrapped collation onto continuously moving shrink tunnel conveyor.
- The wrapped collation soon enters the shrink tunnel chamber where recirculated hot air causes the wrap to shrink, and tightly conforms to the contours of the contents.
- Once the pack is out of hot chamber, forced air cooling is used to tighten the sleeve wrap to achieve a strong, secure pack ready for stacking on a pallet or placing in a shipping carton.

Specifications			45SLM	60SLM	62SLM	82SLM
(All parameters in mm except "Film thickness")			M25 / M35 / H35	M25 / H25 / H35	M25 / H35	M25 / H35
<b>Film</b>	Max roll width	wf	430	580	2x270	2x370
	Film thickness (µm)	tf	35 < tf < 100			
	Max roll dia	df	300 or max roll weight 25kg (whichever comes first)			
<b>Pack Size</b>	Max pack width <sup>1)</sup>	wp	300	400	210	330
	Max pack depth <sup>2)</sup>	dp	220	300	160	200
	Max pack height	hp	250 / 350 / 350	250 / 350 / 350	250 / 350	250 / 350
<b>Packing Speed</b>	<b>Packs/min</b>		12-28	12-25	40-50	35-45
<b>Electrical Supply</b>	Average power	kW	8 / 10 / 17	11 / 20 / 20	11 / 20	11 / 24
	Max power	kW	12 / 13 / 24	15 / 28 / 28	15 / 28	16 / 35
Available in 220/380/415, 3ph, N+E, 50/60Hz						
<b>Compressed Air</b>	Working pressure	kPa	500	600	600	600
	Consumption	NL/Cycle	15 / 16 / 16	18 / 20 / 20	17 / 19	27.6 / 30.8
	(@ 15 cycles/min)	SCFM	8 / 8.5 / 8.5	9.5 / 11 / 11	6.5 / 7	15.2 / 17

#### Note:

1) Maximum stated pack width can only be achieved if the pack depth and height are not at their maximum. In general, as the pack depth or height goes up, then for a given film size width of the pack must decrease.

2) The values specified are to satisfy most applications but if they do not accommodate your product size, please contact us as we may be able to vary some machine parameters during the manufacturing process.

3) Depending on size of collation, a different transfer table between the wrapping station and the shrink tunnel may be used. This will alter the values of L.

4) Height is adjustable from 830mm up to 900mm. Extension possible on request.

Dimensions			45SLM	60SLM	62SLM	82SLM
(All parameters in mm)			M25 / M35 / H35	M25 / H25 / H35	M25 / H35	M25 / H35
<b>Total System</b>	Overall Length <sup>3)</sup>	L	3005 / 3005 / 3805	3095 / 3895 / 3895	2970 / 3890	2970 / 3890
	Width	W	650	800	970	1065
	Infeed Height <sup>4)</sup>	Hi	830	830	830	830
	Outfeed Height <sup>4)</sup>	Ho	830	830	830	830
	Wrapper Height	Hw	1690	1690	1690	1690
	Tunnel Height	Ht	1820 / 1920 / 1870	1820 / 1770 / 1870	1820 / 1870	1820 / 1870
<b>Infeed Conveyor</b>	Length	Li	875	1165	1165	1165
<b>Outfeed Roller</b>	Length	Lo	750	1500	1500	1500
	Width	Wo	350	500	500	700

The above parameters are constantly reviewed and updated and may vary from project to project depending on customers requirements.

