



Safe

Versatile

Easy to use

Economical



Designed specifically for higher speed multipackaging of beverage, grocery and other products. Available with an optional pneumatic diverter for splitting the incoming product into 2 or 3 lanes.

Fully automatic with Multilane Collator



Autopack Machine Advantage

- Speeds up to 30 ppm
- Human Machine Interface (HMI)
- Tighter wrap with up to 2% film saving
- Advanced Welding System producing strong and attractive welds.
- Adjustable in 5 minutes with use of quick release handles for adjustments and clip in change parts
- Better shrink - through more efficient air circulation
- Lower tunnel temperature and energy usage
- Occupy up to 15% less floor space and uses less energy
- Ergonomic film roll loading
- Power film drive



Autopack designers pay particular attention to specifying materials and finishes that are durable, do not affect the packaged product and remain serviceable for a long time.

Explore Shrink Wrapping and our range of Machines at www.autopack.com

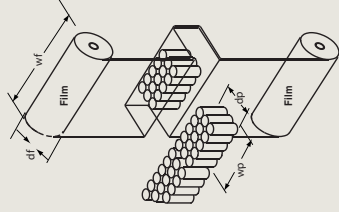


Fully Automatic with Multi lane Infeed

- Operation
 - After filling, capping and labelling, product containers are transported into the Autopack wrapping unit, by means of a side mounted conveyor, which delivers the product in 2 or 3 lanes onto the collation table.
 - Once the table is full, the collation is transferred forward into the welding position with a single action of pneumatic pusher.
 - At this stage the pack is clamped, the welding bar descends to complete the wrap, and the pusher returns to allow the product to fill the collation table.
- As the welding bar ascends the pusher advances to transfer the next collation into the welding position, at the same time displacing the previously wrapped collation onto continuously moving shrink tunnel conveyor.
- The wrapped collation soon enters the shrink tunnel chamber where recirculated hot air causes the wrap to shrink, and tightly conform to the contours of the contents.
- Once the pack is out of the hot chamber, forced air cooling is used to tighten the sleeve wrap to achieve a strong, secure pack ready for stacking on a pallet or placing in a shipping carton.

Specifications	4FS/SLM20	4FS/SLM30	4FS/SLM30	4FS/SLM30	60S/SLM20	60S/SLM30	60S/SLM30
Film	430	430	430	580	580	580	580
Max roll width	wf	100	100	100	100	100	100
Max thickness	tf	320	320	320	320	320	320
Max roll dia	df	330	330	330	480	480	480
Pack Size							
max pack width 1)	wp	220	220	220	300	300	300
max pack depth 2)	dp	235	235	235	235	235	235
max pack height	hp						
Single product	Diameter min-max 3)	12 - 28	12 - 28	12 - 28	12 - 28	12 - 28	12 - 28
Packing speed	without collation	16	18	28	19	7	8
Electrical	380/415V-3N-E	Aph	6	7	10	7	8
	Average Power usage	KW	500	500	600	600	600
Pneumatic	Air pressure	kPa	11	11	11	14	15
	Air usage per pack	NL	6	6	6	7	8
	Cubic Feet/Min	clm					

Dimensions	4FS/SLM20	4FS/SLM30	4FS/SLM30	60S/SLM20	60S/SLM30	60S/SLM30
Total system	L	2970	3800	2970	2970	3890
Width	W	650	650	800	800	800
Infeed Height + 70	Hi	830	830	830	830	830
Outfeed Height + 70	Ho	830	830	830	830	830
Wrapper	Lw	970	970	970	970	1090
Length ^o	Hw	1610	1610	1610	1610	1610
Height	Li	2000	2000	2000	2000	2800
Shrink Tunnel	Hi	1510	1610	1610	1610	1610
Length	Ht	875	875	875	1165	1165
Infeed conveyor	Cp	750	750	1500	1500	1500
Projection	Lo	330	330	480	480	480
Outfeed roller	Wo					
Length	Wt					
Width						

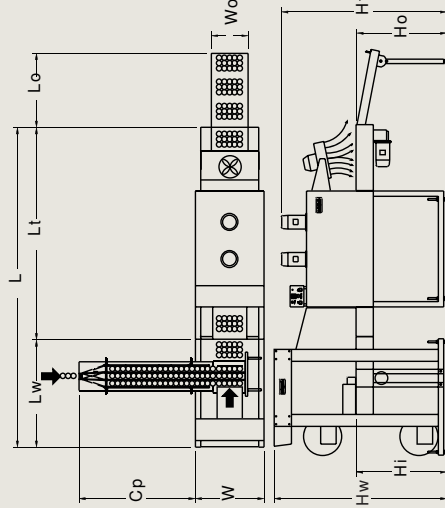


1) Maximum stated pack width can only be achieved if the pack depth and the height are not at their maximum. In general as the pack depth or height goes up, then for a given film size width of the pack must decrease. If in doubt, contact your local autopack representative or the distributor.

2) The values specified are to satisfy most applications but if they don't accommodate your product size please contact us as we may be able to vary some machine parameters during the manufacturing process.

3) Maximum diameter of product depends on number of infeed lanes. It can also be customised.

4) Depending on size of collation, a different transfer table between the wrapping station and the shrink tunnel may be used. This will alter the values of L and Lw.



Manufactured by: **AUTOPACK CO., LTD.**

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