



General Sales Conditions for AUTOPACK Equipment & Spares

Scope

These sales conditions cover all sales of AUTOPACK Equipment (shrink packing systems and traypackers) & Spares and is a general supplement to the more specific quotation, if existing. Each clause below is valid unless explicitly stated otherwise in an official quotation.

Film Specification

AUTOPACK Shrink Packing Systems are designed for use with the following type of shrink film:

Polyethene (LD-PE) shrink film for sleeve wrap in roll.

Roll size: Core ID 76 mm, Core OD 100mm, Film OD max. 300mm.

Shrinkage: 70% MD (length direction) and 15% TD (across web) \pm 10%.

Melt index: 0.70 \pm 10%.

Density: 0.92-0.93 kg/dm³.

Friction coefficient: 0.45 \pm 0.10.

Sealing strength: min. 75% of film strength.

Working shrinking temperature: 170-190°C.

Working sealing temperature: 125-135°C.

Proper function and full usage life of the shrink packing systems can thus not be guaranteed with any other type of film.

Pack Appearance

The shrink wrapping method utilized by the equipment offered here, called *sleeve wrapping*, has numerous advantages – including cost efficiency and speed – but also a few limitations: By topology, the sleeve will shrink leaving a hole on each side of the pack. Furthermore, the sealing of the film sleeve will result in a thin welding seam on front and back of the pack up to 20mm from the base – normally much lower on the pack front. In addition, shrink film may wrinkle to some extent, especially around the holes, depending on pack properties, heat, speed and other factors. Finally, the transport of the pack through the shrink tunnel, standing on conveyor, may result in impressions on the transport surface at the bottom of the pack (thus normally invisible on display). These limitations are innate to the chosen method and are not valid reasons for not honoring the sales terms.

Commissioning

Whether the commissioning of the equipment is supervised by AUTOPACK technicians or not, the end user will bear the cost of any products damaged during the commissioning period

Warranty

We offer one-year guarantee for parts and workmanship. The warranty does not cover consumable items or parts damaged through lack of preventative maintenance or misuse.